[BILLING CODE 6050-\$\$-P]

## CORPORATION FOR NATIONAL AND COMMUNITY SERVICE

## SUNSHINE ACT MEETING

The National Civilian Community Corps Advisory Board gives notice of the following meeting:

**DATE AND TIME:** Tuesday, February 14, 2012, 2:00 pm - 3:30 pm.

PLACE: Conference room #8312, 8<sup>th</sup> floor, Corporation for National and Community Service

Headquarters, 1201 New York Avenue, NW. Washington, DC 20525

**CALL-IN INFORMATION:** This meeting is available to the public through the following toll-

free call-in number: 888-455-7057 conference call access code number NCCC. Any interested

member of the public may call this number and listen to the meeting. Callers can expect to incur

charges for calls they initiate over wireless lines, and the Corporation will not refund any incurred

charges. Callers will incur no charge for calls they initiate over land-line connections to the toll-

free telephone number. Replays are generally available one hour after a call ends. The toll-free

phone number for the replay is 203-369-1895. The end replay date: March 14, 2012, 11:59 PM

(CT).

STATUS: Open.

## MATTERS TO BE CONSIDERED:

I. **Meeting Convenes** 

II. Approval of Minutes

III. Director's Report:

IV. Area Reports:

- **Projects and Partnerships**
- Member Development
- Policy and Operations
- **Public Comment** V.

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